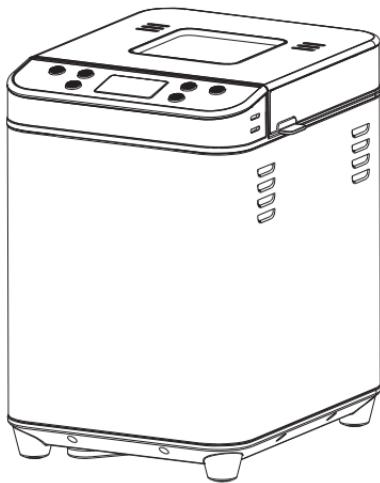




25 IN 1 AUTOMATIC BREAD MAKER MACHINE

User Manual



Explore more at www.rosewill.com

CONTENTS

IMPORTANT SAFEGUARDS	1
PRODUCT DESCRIPTION	4
RECIPES	6
HOW TO USE	17
CLEANING AND MAINTANCE	24
WARRANTY	25

⚠️ IMPORTANT SAFEGUARDS

⚠️ Important

Before using this product, please read and understand this instruction manual carefully, and keep it in a safe place; this product is only for use in homes or similar places.

To ensure safe operation and prevent injury or property damage to yourself and others, please adhere to the following safety precautions. Failure to comply with these warnings may result in accidents.

⚠️ Danger

Do not immerse the main unit in water or any other liquid, and do not rinse under the tap.

⚠️ Warnings

- READ ALL INSTRUCTIONS, PRODUCT LABELS, AND WARNINGS BEFORE USING THIS BREAD MAKER.
- Do not touch hot surfaces. Always carry the unit by its plastic base. Use oven mitts when handling hot materials, and allow metal parts to cool before cleaning. Ensure the bread maker has cooled completely before installing or removing parts.
- Unplug the bread maker from the electrical outlet when not in use and before cleaning. Allow it to cool fully before assembling or disassembling.
- To prevent electric shock, do not immerse the appliance, power cord, or plug in water or any other liquid.
- Always supervise children or individuals with limited capabilities when the appliance is in use.

⚠ Warnings

- Do not place objects on the power cord. Avoid placing the cord in areas where it may be tripped over. Unplug the bread maker when not in use, before extended absences, or when leaving the house for long periods.
- Do not use the appliance if the power cord or plug is frayed or damaged, or if the unit has malfunctioned, been dropped, or otherwise damaged. Refer all repairs to an authorized service center.
- Keep the cord away from table or counter edges, hot surfaces, and unstable or cloth-covered surfaces.
- Avoid contact with moving parts during operation.
- Use only manufacturer-recommended attachments. Unauthorized accessories may cause fire, electric shock, injury, or damage, and will void the warranty.
- This appliance is for indoor household use only. Not for commercial or outdoor use.
- Keep the appliance away from hot burners, heated ovens, or other heat sources.
- Do not allow the power cord to come into contact with hot surfaces of the bread maker.
- Do not place flammable materials on the hot surface of the appliance.
- Maintain a minimum clearance of 2 inches (5 cm) between the bread maker and walls or other objects.
- Use only for its intended purpose.
- When plugging or unplugging, avoid touching the metal prongs of the plug.
- Before unplugging, cancel any active program by pressing and holding the START/STOP button for 2–3 seconds. Then grasp the plug—not the cord—to disconnect from the outlet.

⚠ Warnings

- Use of an extension cord is not recommended. If necessary, use only an extension cord with an electrical rating equal to or greater than that of the appliance. Ensure the cord is properly arranged to avoid tripping hazards or contact with children. A grounded 3-wire cord must be used for grounded appliances.
- If the electrical circuit is overloaded with other appliances, the bread maker may not operate correctly. It should be used on a dedicated circuit.
- Do not operate the appliance in an enclosed space such as an appliance garage or under a wall cabinet. When storing in a garage, always unplug the unit to prevent fire hazards.
- For household use only.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience or knowledge, unless supervised by someone responsible for their safety.
- Supervise children to ensure they do not play with the appliance.
- This appliance is not designed to be operated by an external timer or remote-control system.

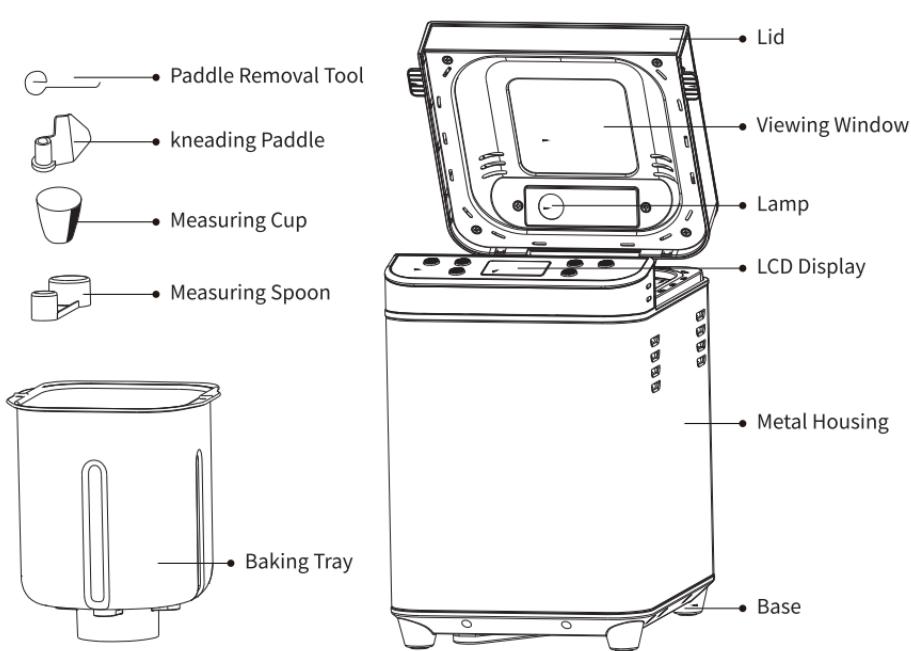
PRODUCT DESCRIPTION

Direction of use: A bread maker automates homemade bread baking. Just add ingredients, choose a setting, and it mixes, kneads, rises, and bakes fresh bread. It offers programs for multiple bread types and even dough. Perfect for easy, preservative-free bread at home with minimal effort.

Specification

Model	RHBM-25001SV, RHBM-25001GR, RHBM-25001GD
Voltage	120V ~60Hz
Rated Power	700W
Capacity	2 lb
Dimensions	L x W x H:13.1 x 8.3 x 11.4 inch
Weight	8.8 lb

Product Overview



Control Panel Operation



A. PROG Button - Selects a program; refer to the program list above the display panel for options.

B. COLOR Button - Selects light, medium, or dark crust.

Light: Medium: Dark:

C. SIZE / Button - Selects loaf size: 1 lb, 1.5 lb, or 2 lb.

Also controls the internal chamber lamp.

D. START / STOP Button - Starts and stops the bread-making process. Also controls the pause function.

E. - / + Buttons - Adjust time for the bake program and set the delay start timer.

NOTE: Some program selections are limited to specific crust colors and loaf sizes, which will be indicated correspondingly on the LCD display. If a program does not display loaf size options, it means the recipe uses a fixed ingredient weight that does not exceed 2 lb (1000 g).

RECIPES

NOTICES Use the measuring cup to measure the liquid ingredients.

- ▶ Use the measuring spoon to measure dry ingredients. The filled small spoon is an equivalent of a teaspoon, the big spoon is an equivalent of a tablespoon.
- ▶ Add the ingredients in the presented order.

1. Basic Bread

Ingredients	1 LB	1.5 LB	2 LB
Water	128ml (4.33 oz)	210ml (7.1 oz)	205ml (6.93 oz)
Egg	1PC	1PC	2PCS
Milk Powder	3/5 tbsp (7g)	1 1/4 tbsp (15g)	2 tbsp (25g)
High-gluten Flour	270g (2.7 cups)	390g (3.9 cups)	480g (4.8 cups)
Sugar	2 tbsp (25g)	3 tbsp + 1/5 tsp (40g)	4 tbsp (50g)
Salt	1/3 tsp (2g)	1/2 tsp (3g)	1 tsp (5g)
Butter	25g (0.88 oz)	35g (1.23 oz)	40g (1.41 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)
Working Time	2:48	3:00	3:10

Making Steps

1. Put the ingredients into the bread pan.
2. Select the function "1" → set the crust color → set the size → start.
3. Wait for the production to finish (there will be a beeping reminder when finished).

2. French Bread

Ingredients	1 LB	1.5 LB	2 LB
Milk	128ml (4.33 oz)	210ml (7.1 oz)	205ml (6.93 oz)
Egg	1PC	1PC	2PCS
High-gluten Flour	270g (2.7 cups)	390g (3.9 cups)	480g (4.8 cups)
Sugar	1 2/3 tbsp (20g)	3 tbsp + 1/5 tsp (40g)	5 tbsp (60g)
Salt	1/2 tsp (3g)	2/3 tsp (4g)	2/3 tbsp (6g)
Butter	25g (0.88 oz)	35g (1.23 oz)	45g (1.59 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)
Working Time	3:12	3:25	3:30

3.Whole Wheat Bread

Ingredients	1 LB	1.5 LB	2 LB
Milk/Water	120ml (4.06 oz)	160ml (5.41 oz)	215ml (7.27 oz)
Egg	1PC	2PCS	2PCS
High-gluten Flour	160g (1.6 cups)	250g (2.5 cups)	280g (2.8 cups)
Whole Wheat Flour	80g (0.8 cup)	120g (1.2 cups)	200g (2 cups)
Sugar	1 1/2 tbsp (18g)	3 tbsp + 1/5 tsp(40g)	5 tbsp (60g)
Salt	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp(5g)
Butter	18g (0.63 oz)	30g (1.06 oz)	40g (1.41 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)
Working Time	3:03	3:14	3:19

4.Ultra Fast Bread

Ingredients	1 LB	1.5 LB	2 LB
Milk	135ml (4.57 oz)	145ml (4.9 oz)	225ml (7.61 oz)
Egg	1PC	2PCS	2PCS
High-gluten Flour	280g (2.8 cups)	380g (3.8 cups)	500g (5 cups)
Sugar	2 tbsp + 1 tsp (28g)	3 tbsp + 1/5 tsp(40g)	3 2/3 tbsp (55g)
Salt	1/3 tsp (2g)	2/3 tsp (4g)	2/3 tbsp (6g)
Butter	20g (0.7 oz)	30g (1.06 oz)	45g (1.59 oz)
Yeast	2/3 tsp (4g)	1 tsp(5g)	2/3 tbsp (6g)
Working Time	2:08	2:23	2:34

Tips:

To save time, add liquid ingredients at 95-104°F to speed up fermentation (the water temperature should not exceed 104°F).

5.Sweet Bread

Ingredients	1 LB	1.5 LB	2 LB
Milk	120ml (4.06 oz)	175ml (5.92 oz)	200ml (6.76 oz)
Egg	1PC	2PCS	2PCS
Milk Powder	55g (1.94 oz)	55g (1.94 oz)	110g (3.88 oz)
High-gluten Flour	260g (2.6 cups)	360g (3.6 cups)	460g (4.6 cups)
Sugar	3 tbsp + 1/5 tsp(40g)	3 2/3 tbsp (55g)	5 tbsp + 1 tsp (65g)
Salt	1/2 tsp (3g)	1 tsp (5g)	2/3 tbsp (6g)
Butter	20g (0.7 oz)	30g (1.06 oz)	40g (1.41 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)
Working Time	2:55	3:07	3:18

6.Gluten-Free Bread

Ingredients	1 LB	1.5 LB	2 LB
Water (95-104°F warm water)	185ml (6.26 oz)	240ml (8.12 oz)	235ml (7.95 oz)
Egg	1PC	1PC	2PCS
Mixed Grain Flour	240g (2.4 cups)	300g (3 cups)	360g (3.6 cups)
Psyllium Husk Powder	3/4 tbsp (10g)	1 tbsp (12g)	1 1/3 tsp (16g)
Corn Starch	25g(1/4 cup / 0.88 oz)	30g(1/3 cup / 1.06 oz)	38g(1/2 cup / 1.34 oz)
Sugar	2 tbsp (25g)	3 tbsp (35g)	3 1/2 tbsp (45g)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp(5g)
Olive Oil	25g(0.88 oz)	30g(1.06 oz)	38g(1.34 oz)
Working Time	2:34	2:50	3:05

7. Toast

Ingredients	1 LB	1.5 LB	2 LB
Water	115ml (3.89 oz)	190ml (6.43 oz)	215ml (7.27 oz)
Egg	1PC	1PC	2PCS
Milk Powder	1 tbsp (12g)	1 1/2 tbsp (18g)	2 tbsp (25g)
High-gluten Flour	280g(2.8 cups)	360g(3.6 cups)	460g(4.6 cups)
Sugar	1 2/3 tbsp (20g)	3 1/2 tbsp (45g)	5 tbsp (60g)
Salt	1/2 tsp (3g)	2/3 tsp (4g)	1 1/3 tsp (8g)
Butter	20g (0.7 oz)	35g (1.23 oz)	48g (1.69 oz)
Yeast	4/5 tsp (2.6g)	1 1/6 tsp (3.5g)	1 1/2 tsp (4.5g)
Working Time	2:47	2:52	3:00

8. Multi-Grain Bread

Ingredients	1 LB	1.5 LB	2 LB
Water	195ml (6.59 oz)	245ml (8.29 oz)	290ml (9.81 oz)
High-gluten Flour	260g (2.6 cups)	330g (3 cups)	420g (4.2 cups)
Rye Flour	25g (1/4 cup)	30g (1/3 cup)	40g (2/5 cup)
Oats	1 tbsp (12g)	1 1/2 tbsp (18g)	1 2/3 tbsp (20g)
Sesame	1 tbsp (12g)	1 1/2 tbsp (18g)	1 2/3 tbsp (20g)
Milk Powder	3/4 tbsp (10g)	1 2/3 tbsp (20g)	2 tbsp + 1 tsp (30g)
Salt	1/2 tsp (3g)	1 tsp (5g)	2/3 tbsp (6g)
Sugar	1 1/2 tbsp (18g)	2 tbsp + 1 tsp (30g)	3 1/2 tbsp (45g)
Butter	18g (0.63 oz)	25g (0.88 oz)	40g (1.41 oz)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp (5g)
Working Time	3:28	3:33	3:42

9. Jam Program

Ingredients	Quantity
Strawberry Pieces	300g (10.58 oz)
Corn Starch	60g (3/5 cup / 2.12 oz)
Lemon Juice	30g (1.06 oz)
Water	200ml (6.67 oz)
Sugar	120g (4.23 oz)
Working Time	1:20

Making Step

Put the cut fruits into the bread pan, then mix the starch, sugar and water evenly and put them into the bucket together.

10. Fruit Bread

Ingredients	1 LB	1.5 LB	2 LB
Milk/Water	175ml (5.92 oz)	235ml (7.95 oz)	315ml (10.65 oz)
Milk Powder	3/4 tbsp (10g)	1 2/3 tbsp (20g)	3 tbsp (35g)
High-gluten Flour	260g (2.6 cups)	350g (3.5 cups)	460g (4.6 cups)
Sugar	2 1/6 tbsp (26g)	2 1/2 tbsp (36g)	4 tbsp (50g)
Salt	1/2 tsp (3g)	1 tsp (5g)	2/3 tbsp (6g)
Butter	25g (0.88 oz)	35g (1.23 oz)	45g (1.59 oz)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp (5g)
Nuts	30g (1.06 oz)	38g (1.34 oz)	45g (1.59 oz)
Working Time	2:53	2:58	3:07

11. Cake Function

Ingredients	Quantity
Egg	4PCS
Sugar	130g (4.58 oz)
Self-raising Flour	150g (1 1/2 cups)
Pudding Powder	2 tps (optional)
Corn Oil	3 tbps
Working Time	1:22

12. Baking

- Only has the baking function, and the baking time is adjustable.
- Working time: 1:05

13. Soft Bread

Ingredients	1 LB	1.5 LB	2 LB
Water	175ml (5.92 oz)	245ml (8.29 oz)	315ml (10.65 oz)
Milk Powder	1 tbsp (12g)	2 tbsp (25g)	3 tbsp + 1½ tsp (25g)
High-gluten Flour	260g (2.6 cups)	360g (3.6 cups)	460g (4.6 cups)
Sugar	3 tbsp + 1/5 tsp (40g)	4 tbsp (50g)	5 tbsp (60g)
Salt	1/2 tsp (3g)	1 tsp (5g)	3/5 tbsp (7g)
Butter	15g (0.53 oz)	25g (0.88 oz)	40g (1.41 oz)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp (5g)
Working Time	2:42	2:52	2:58

14. Low-Carbo Bread

Ingredients	1 LB	1.5 LB	2 LB
Water	125ml (4.23 oz)	190ml (6.43 oz)	230ml (7.78 oz)
Egg	1PC	1PC	1PC
High-gluten Flour	260g (2.6 cups)	350g (3.5 cups)	420g (4.2 cups)
Sugar	1 ¼ tbsp (15g)	2 tbsp (25g)	3 tbsp (35g)
Salt	1/2 tsp (3g)	1 tsp(5g)	1 1/5 tsp (7g)
Butter	20g (0.7 oz)	40g (1.41 oz)	55g (1.94 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)
Working Time	2:53	3:03	3:10

15. Milk Bread

Ingredients	1 LB	1.5 LB	2 LB
Water	90ml (3.04 oz)	125ml (4.23 oz)	160ml (5.41 oz)
Whipping Cream	100g (3.53 oz)	140g (4.94 oz)	180g (6.35 oz)
Condensed Milk	20g (0.7 oz)	28g (0.98 oz)	38g(1.34 oz)
High-gluten Flour	250g (2.5 cups)	350g (3.5 cups)	450g (4.5 cups)
Sugar	1 1/2 tbsp (18g)	2 tbsp + 1 tsp (30g)	3 1/2 tbsp (45g)
Salt	1/2 tsp (3g)	2/3 tsp (4g)	2/3 tbsp (6g)
Butter	10g (0.35 oz)	14g (0.5 oz)	25g (0.088 oz)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp (5g)
Working Time	2:58	3:03	3:10

16. Juice Bread

Ingredients	1 LB	1.5 LB	2 LB
Fresh Juice	120ml (4.06 oz)	185ml (6.26 oz)	215ml (7.27 oz)
Egg	1PC	1PC	2PCS
High-gluten Flour	260g (2.6 cups)	350g (3.5 cups)	480g (4.8 cups)
Sugar	2 1/6 tbsp (26g)	3 tbsp (35g)	4 tbsp (50g)
Salt	1/2 tsp (3g)	1 tsp (5g)	1 1/5 tsp (7g)
Butter	20g (0.7 oz)	35g (1.23 oz)	50g (1.76 oz)
Yeast	1/2 tsp (3g)	2/3 tsp (4g)	1 tsp (5g)
Working Time	2:41	2:46	2:53

17. Custom Dough Kneading (No Baking Function)

- This function only supports dough kneading, no baking function.
- Working time: 0:10

18. Custom Rise (No Kneading / Baking Function)

- This function only supports fermentation, no kneading or baking function.
- Working time: 0:30

19. Knead/Rise (No Baking)

- This function supports dough kneading and fermentation, no baking function.
- Working time: 1:47

Ingredients	1 LB	1.5 LB	2 LB
Water	128ml (4.33 oz)	210ml (7.1 oz)	205ml (6.93 oz)
Egg	1PC	1PC	2PCS
Milk Powder	3/5 tbsp (7g)	1 ¼ tbsp (15g)	2 tbsp (25g)
High-gluten Flour	270g (2.7 cups)	390g (3.9 cups)	480g (4.8 cups)
Sugar	2 tbsp (25g)	3 tbsp + 1/5 tsp (40g)	4 tbsp (50g)
Salt	1/3 tsp (2g)	1/2 tsp (3g)	1 tsp (5g)
Butter	25g (0.88 oz)	35g (1.23 oz)	40g (1.41 oz)
Yeast	1/3 tsp (2g)	1/2 tsp (3g)	2/3 tsp (4g)

20. Yogurt

Ingredients	Quantity
Yogurt Starter	1/5 tsp (1g)
Pure Milk	500ml (16.90 oz)
Sugar	1 tbsp + 1 1/4 tsp (20g)
Working Time	8:00

Tips:

- Yogurt fermentation temperature: 104-113 °F, the maximum temperature should not exceed 113 °F.

21. Rice Cake

Ingredients	Quantity
Glutinous Rice	250g (1.5 cups)
Water	180ml (6.09 oz)
Sugar	Appropriate amount
Working Time	1:20

Making Steps

1. Soak the glutinous rice in advance for 2 hours, drain the water after soaking.
2. Add 180ml of water (hot water works better) and put into the bread bucket.

22. Meat Floss

Ingredients	Quantity
Dark Soy Sauce	1/2 tsp (3g)
Light Soy Sauce	1 tsp (6g)
Oyster Sauce	1 tsp (6g)
Salt	1/6 tsp (1g)
Sugar	1 tbsp + 1 tsp (18g)
Fish Sauce	1 tsp (5g)
Pork Shreds	160g (5.64 oz)
Salad Oil	1 tbsp + 1 tsp (20g)
Working Time	1:10

Tips:

It is recommended to use lean pork leg meat with less fat; the finished product effect may vary depending on the type of meat used.

23. Toss

Peanuts (Shelled) 250g (8.82 oz)

Making Steps

1. Put the shelled peanuts into the bread pan.
2. Select the 23 function.

Do not stir-fry nuts with hard shells, such as macadamia nuts.

- Working time: 0:45

24. Thawing

- This function is used for thawing food, and the specific operation can be carried out according to the actual situation of the food.

- Working time: 1:00

25. Rice Wine

Ingredients:

- Glutinous rice: 500g(17.63 oz)
- Yeast powder: 2/3 tsp(4g / 0.14 oz)
- Cool boiled water: as needed (for loosening the rice and dissolving the yeast powder)

Instructions:

1. Soak the glutinous rice:

Rinse the glutinous rice, then soak it in clean water for 2 to 4 hours (adjust the time based on the rice's water absorption) until the grains can be easily crushed between your fingers.

2. Steam the glutinous rice:

Drain the soaked rice and steam it thoroughly in a steamer or rice cooker until fully cooked.

3. Cool the rice:

Spread the steamed rice out to cool until it reaches 86–95°F (30–35°C). It should feel slightly warm to the touch.

4. Add the yeast powder:

Dissolve the yeast powder in a small amount of cool boiled water. Pour the mixture into the rice and mix evenly. Alternatively, you can wet your hands with cool water to separate the rice grains while incorporating the yeast.

5. Transfer to the bread machine bucket:

Place the mixed rice into a clean, dry bread machine bucket. Press it down gently and create a small hole in the center to observe the fermentation progress. (Optional: Cover the bucket with plastic wrap before securing the lid to improve the seal.)

6. Start the rice wine program:

Place the bucket into the bread machine, select the "Rice Wine" program, and set the fermentation time for 24 hours.

Tip: Ensure the mixing blade is not installed when making rice wine.

- Working time: 24:00

Note

- Unless otherwise specified, the units of ingredients are grams (g) or milliliters (ml).
- For functions without specific making steps, please operate according to the general operation method of the bread machine and combine with actual experience.

HOW TO USE

Intended Use

- ▶ This product is intended for turning raw ingredients into baked bread or dough. It is also intended for baking and to prepare yogurt.
- ▶ This product is for household use only, it is not intended for commercial use.
- ▶ This product is intended to be used in dry indoor areas only.
- ▶ No liability will be accepted for damages resulting from improper use or non-compliance with these instructions.

Before First Use

- ▶ Check the product for transport damages.
- ▶ Remove all the packing materials.
- ▶ Before connecting the product to the power supply, check that the power supply voltage and current rating corresponds with the power supply details shown on the product rating label.
- ▶ In order to burn the manufacturing residues, switch on the product and let it operate-empty for 10 minutes. Let the product cool and clean once more.
- ▶ Clean the product before first use. Let it dry.
- ▶ Place the product on a stable, level, and heat-resistant surface.

⚠ DANGER Risk of suffocation!

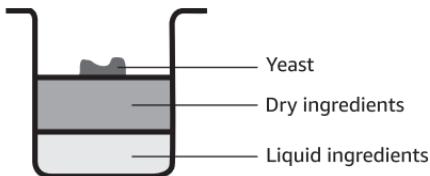
Keep any packaging materials away from children – these materials are a potential source of danger, e.g. suffocation.

STEP 1: Adding Ingredients and Power On

- ▶ Open the lid.
- ▶ Place the bread pan in the baking compartment and turn it clockwise until it clicks in position.
- ▶ Place the kneading paddle onto the drive shaft. Match the indentation on the kneading paddle hole to the one on the drive shaft. The base of the kneading paddle should rest on the bottom of bread pan.
- ▶ Add the liquid ingredients first.

NOTICE

The maximum capacity for flour is 17.3 oz (490 g). The maximum capacity for yeast is 0.2 oz (6 g). Do not exceed the maximum capacity otherwise the product may get damaged, or the dough may rise through the lid and overflow.



- ▶ Make an indent in the flour layer and place the yeast inside. Ensure the yeast does not come into contact with the liquid ingredients.
- ▶ Close the lid.

STEP 2: Select the Desired Program

1. To select the program, press PROG button repeatedly to toggle between the 25 programs below:

PROGRAMS

1.BASIC	6.GLUTEN-FREE	11.CAKE	16.JUICE TOAST	21.RICE CAKE
2.FRENCH	7.TOAST	12.BAKING	17.KNEADING	22.MEAT FLOSS
3.WHOLE WHEAT	8.MULTI-GRAIN	13.SOFT BREAD	18.RISE ONLY	23.TOSS
4.ULTRA FAST	9.JAM	14.LOW CARBO	19.KNEAD / RISE	24.THAWING
5.SWEET	10.FRUIT BREAD	15.MILK BREAD	20.YOGURT	25.RICE WINE

2. After select the program, you can also press COLOR and LOAF button to select the desired bread you want.

Color setting	Browning level
Light	
Medium	
Dark	

STEP 3: Completing Baking and Enjoy Your Meal

- To start the operation, press START / STOP button. The product starts operation in the settings you selected.
- To pause the operation, short press START / STOP button.
- To cancel the operation, long press START / STOP button for 2 seconds.

Delay Start Timer

- You can pre-program the bread maker to finish baking up to 15 hours in advance. For example, if you want your bread ready by 11 am., you can set the timer at 8 pm. the night before. Please set the completion time according to your schedule.
- **IMPORTANT:** Do not use perishable ingredients (e.g., milk, eggs, cheese, or yogurt) when using the Delay Start function.

To Set the Delay Start Timer:

- Place all ingredients into the bread pan.
- Select the desired program, crust color, and loaf size.
- Set the desired finishing time. Press the "+" or "-" buttons to adjust the time in 10-minute increments, up to 15 hours later.
- Press the START/STOP button to activate the delay countdown.

Keep Warm

Enjoy your bread warm for up to an hour after baking ends with the Keep Warm function. This feature also protects the crust from moisture, preventing sogginess if you can't remove the bread right away. Please note that some crusts may darken slightly while keeping warm.

For optimal results, remove the loaf promptly after the baking cycle ends and allow it to cool on a wire rack.

Removing the Kneading Paddle

You have the option to remove the kneading paddle and / or reshape the dough after the kneading cycle is complete. This is indicated by an audible signal (10 short beeps) before the final rise cycle. The display will also show "paddle" for one minute as a visual reminder.

To remove the paddle and/or reshape the dough:

- a. Press START / STOP to pause the program.
- b. Open the lid and remove the bread pan by its handle.
- c. Take out the dough, remove the kneading paddle from it, and shape the dough into a smooth ball if desired.
- d. Place the dough back into the bread pan, ensuring it is centered.
- e. Reinsert the bread pan into the machine and turn it clockwise to lock it in place. Close the lid.
- f. Press START / STOP to resume the program.

NOTE: If you wish to bake the dough in a conventional oven, this is the time to remove it. After transferring the dough to your own pan, press and hold the START / STOP button to cancel the current program and reset the machine.

To Remove the Bread:

CAUTION: Always use oven mitts, as the bread pan and kneading paddle will be extremely hot.

- a. Open the lid. Use the provided pan hook to lift the handle. While wearing oven mitts, grasp the handle and turn the pan counter clockwise to unlock and remove it from the machine.



- b. Hold the pan securely with oven mitts. Gently shake the pan upside down over a wire rack until the bread is released.



- c. For best results and easier slicing, allow the loaf to cool on the wire rack for 20 to 30 minutes before cutting.

NOTE: If the kneading paddle remains in the loaf after baking, carefully remove it from the bottom of the bread, exercising extreme caution as it will be very hot.

Measuring Ingredients

Important Note: The most important rule for successful bread-making is using exact measurements.

Liquid Ingredients:

- Use a clear liquid measuring cup with clear gradations.
- Place the cup on a flat surface and check the amount at eye level to ensure accuracy.
- Most recipes require liquids to be at room temperature.

Dry Ingredients:

- Gently spoon ingredients into a dry measuring cup.
- Level off the excess with the straight edge of a knife or spatula. Do not pack down unless specified.
- Avoid scooping directly from the container, as this can compress the ingredient and add up to an extra tablespoon.

Loading Ingredients Into the Bread Pan

Important Note: The second most important rule is to add ingredients to the bread pan in the exact order listed in your recipe. The typical sequence is:

- Liquids first (eg., water, milk).
- Dry ingredients next (eg., flour, salt, sugar).
- Yeast last. Ensure the yeast is fresh and does not contact the liquid or salt prematurely. Make a small well in the center of the dry flour and place the yeast inside it.

Additional Tips:

Ensure all ingredients are at room temperature (approx. 75°F–90°F / 24°C–32°C), unless otherwise noted. Temperature extremes can adversely affect the rising and baking process.

Do not use hot water, as it can kill the yeast and prevent the bread from rising. For best results, always start with fresh ingredients, especially flour and yeast.

COMMON PROBLEM ANALYSIS

Problem	Solution
The bread collapses in the middle and is moist on the bottom.	The bread is left too long in the bread pan after baking and warming. Take the bread out right after the baking.
The ingredients are not mixed or the bread is not baked correctly	Incorrect program setting. Try another program. The lid was opened when baking. Do not open the lid. The kneading paddle is blocked. Clean the kneading paddle and drive shaft.
The dough rises too much and spills to the baking compartment	Too much milk. Too much yeast. Too much flour. Not enough salt.
The bread does not rise properly.	Not enough yeast. The yeast came into contact with the liquid when inserting the ingredients. Wrong type of flour or stale flour used. Wrong amount of liquid. Not enough sugar.
The bread is not baked in the centr.	Wrong amount of liquid. Too much humidity.
Flour deposits on the bread crust.	The ingredients were not added in the proper order.

NOTE: If the fault persists after following the solution steps above, please contact our customer service department. Do not attempt to disassemble the unit yourself, as this may void the warranty and cause safety hazards.

CLEANING AND MAINTAINCE

SAFETY FIRST: Always unplug the unit before cleaning. Never immerse the main body, cord, or plug in water or dishwashers.

General Cleaning:

Do not use abrasive scrubbing pads, brushes, or harsh chemical cleaners. Use only a mild, non-abrasive cleaner for the exterior housing.

By Component:

- **Bread Pan & Kneading Paddle:** Hand wash with warm, soapy water. To preserve the non-stick coating, avoid using metal utensils.
- **Baking Chamber:** Wipe out crumbs with a slightly damp cloth or a soft pastry brush. Caution: Be careful not to bend or damage the internal heating element.
- **Lid:** Wipe the interior with a damp sponge or cloth. Do not immerse the lid in water.
- **Control Panel:** Wipe with a slightly damp cloth. Take care to prevent moisture from seeping under the buttons.

Helpful Tips:

- **Stuck Kneading Paddle:** Soak the bread pan in warm, soapy water for 10-15 minutes to loosen it.
- **Baking Pan Discoloration:** Normal over time due to steam and moisture. This does not affect performance.
- **Maintenance Note:** For any servicing not described above, please contact an authorized service representative.

WARRANTY

Register One (1) Year Limited Warranty

This One (1) Year Limited Warranty applies to purchases made from authorized retailers of Rosewill Inc. ("Rosewill") by the original appliance owner and is not transferable. Please visit www.rosewill.com to register your new Rosewill appliance. Failure to register your product will not diminish your warranty rights. You will be asked to provide the store name, date of purchase, model number (found on the back of your appliance) and serial number (found on the bottom of your appliance) along with your name and email address.

Warranty Service

To obtain warranty service, please contact our Consumer Care Department by email to techsupport@rosewill.com or call to 1-800-575-9885. We will try to contact you as soon as possible. If we are unable to resolve the problem, you may be asked to send your appliance to the Service Department for quality inspection. Rosewill is not responsible for shipping costs related to warranty service. When returning your appliance, please include your name, mailing address, email address, phone number, and proof of the original purchase date as well as a description of the problem you are encountering with the appliance.



Appliances need to be disposed of separately for scrap. Throwing them directly into the garbage is prohibited.



Technical Support Information

 techsupport@rosewill.com  1-800-575-9885  www.rosewill.com

Thank you for purchasing a quality Rosewill product.

Please register your product at www.rosewill.com for complete warranty information and support for your product.